

## **MULTIPLE LAYER LABELS**

### **ABSTRACT OF THE DISCLOSURE**

A process of making multiple layer labels includes securing an upper label web to a base label web by means of hold-down openings in the upper label web and an adhesive overlamine laid thereon and extending through to the base web. Die cutting and matrix removal steps, all carried out in-line in a single pass, produce a multiple layer label. Varied processes and label supply and label structures are disclosed.